

# TGF450 THERMAL MASS FLOW METER

## DATESHEET

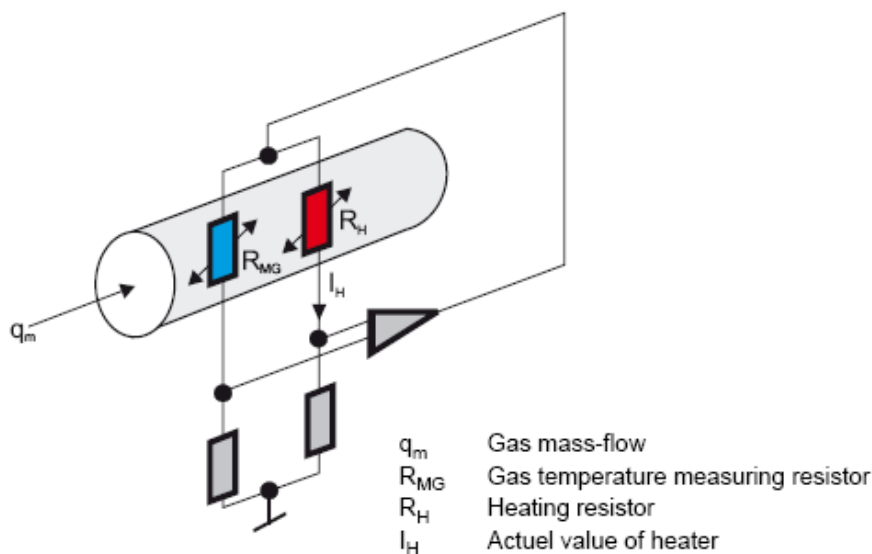


## TGF450 Series Thermal Mass Flowmeter

### 1. Brief Introduction

TGF450 Series Thermal Mass Flowmeter is COMATE's latest technology specially designed for air and N2 applications. It has more compact design, which means smaller enclosure and thinner insertion tube probe. Due to its small diameter insertion probe and shorter high-sensitive sensor, it can be used on pipes from DN25~DN900, or even larger pipe. In some higher pressure applications, it can be installed / removed without stopping the fluid, as the pipe is thinner, field engineers will be able to insert the meter to pipe very easily. Also, to fulfill the cost-saving demand in compressed air and N2 applications, TGF450 will be the most cost-effect model in the market.

TGF450 Series Thermal Mass Flowmeter measures the gas mass flow base on thermal diffusion theory. It has two RTDs as its sensors, one of which sense the velocity of the gas flow (RH) and the other one will detect the temperature shift of the gas flow (RMG) . When the two RTD are in the gas flow ,the RH will be heated while the RMG will sense the temperature changing of the gas flow. More heat will be taken away as the velocity of the gas flow increasing ,so the temperature on RH will decline



According to King's law, the heating power  $P$ , the temperature difference  $\Delta T$  ( $T_{RH} - T_{RMG}$ ) and the mass flow rate are mathematical related.  $P / \Delta T = K_1 + K_2 \sqrt{q_m} + K_3 q_m$ , the  $K_1$ ,  $K_2$ ,  $K_3$  are constants related to the properties of the gas. TGF Series Thermal mass flow meter is designed base on constant power measuring method, thus the RTD is heated in a consistent power and will be more durable and stable. That is why TGF flow meter has less problem of zero-off which may caused by a function failure of RTD due to over-heated in long term.

## 2. Application

This application are specially designed for air and N2 applications, such as compressed air, venting air, aeration , process protection N2, combustion air etc.



Picture: LCD displayer of thermal mass flow meter

## 3. Product features

- 1) 100:1 turn down ratio in 3 ranges: 0.6Nm/s 60 Nm/s, 0.9~90Nm/s or 1.2~120Nm/s
- 2) No pressure loss, suitable for pipe in any shape with known sectional area
- 3) For the insertion type, installation and maintenance can be finished on line
- 4) Measure the mass flow and standard flow directly.
- 5) Patent protected mathematical model for treatment of flow with impurity of water, is suitable for the special working environment of gas drainage
- 6) High accuracy data acquisition circuit to ensure outstanding repeatability and accuracy of the flow meter.
- 7) Electrical structure of total isolation to ensure a excellent EMC properties and avoid the interference from outside
- 8) High efficiency design of power supply, the total power consumption is only 60mA@24VDC
- 9) 13.5V~42V wide voltage range input to fit in all electricity environment
- 10) Self-protection design of Zener safety barrier inside
- 11) A large LCD screen with dual-line display ,easy to be read.
- 12) RamTron F-RAM for permanent storage of date
- 13) Password function makes device management easier
- 14) Self-diagnose function makes trouble shooting easier

## 4. Process connection

The TGF450 Series Thermal Flow meter has two different installation types, one is insertion and the other is in-line type.

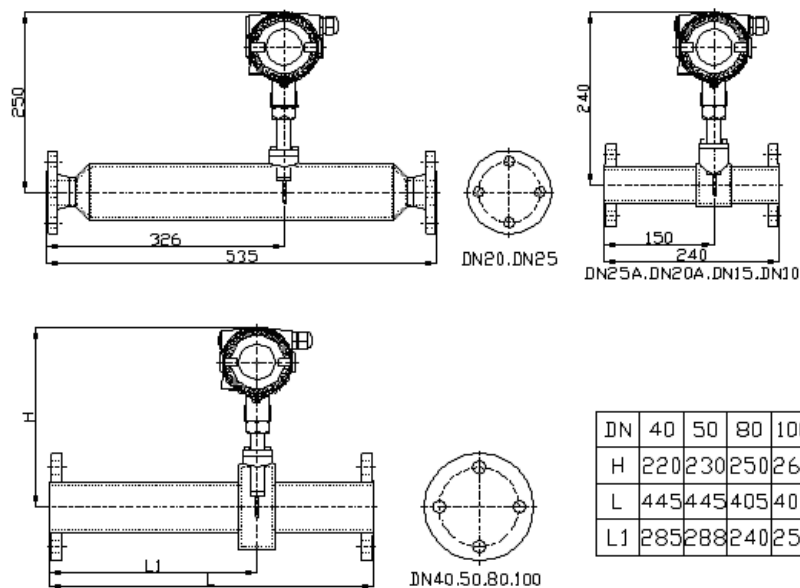
The insertion type can be installed and maintained on line. To install it, you have to weld and install a base with screw thread outside on the pipe and install a 1 inch ball valve on the base. Then drill a hole of 22mm diameter on the pipe with a special tool and install the flow meter on the pipe through the hole. The position and depth of how the sensor is fixed have already been set before delivery.

The fitting in diameter of pipe for insertion type: DN25 900mm (Please make sure to let us know if you need it for larger diameter)



The In-line type is delivered along with a pipe which has a same inner diameter as the pipe in field. It should be installed through flange or screw thread. The flanges meet GB/T9119-2000 standard or ANSI B16.5 or DIN or JIS standard. The in-line type can fit in pipe with diameter from DN15mm to DN300mm. Or customer can simply choose to use a 3-way pipe to replace the flanged body

Sensor is made in 316 stainless steel and the pipe is made in 304 or 316 stainless steel. If users need them to be made in different material, please us know before order confirmed.



## 5. Special designs

To meet some special requirement on actual applications, we have made some improvement on the structures, which make it easier to be used.

### 1) Anti-ejection design

In some high pressure applications, there is a risk that when the pressure is too high, the nut sleeve will fail or be loosed unintentional, and the flow meter will be ejected out and cause damage or injury. On TGH insertion thermal mass flow meter, when the customer need to used it in a high pressure application, the sensor base is wider than the nut sleeve. So as long as the sleeve is still fixed on pipe with thread, the meter will not be totally ejected out. Please reference to below picture

### 2) Ball valve mounting

When users want to replace or re-calibration or for any reason want to remove the flow meter while do not want to stop the flow , our ball valve mounting can help. Once the meter is installed with a customized ball valve, user can remove the meter away while still keep the pipeline sealed with the ball valve.

This design should only be used when it is absolute necessary and the fluid is not explosive or hazard.



Ball valve mounting

### 3) Hot taping holder and hot taping driller

Some user may not want to stop the flow when installing the flow meter. With the help of our hot taping holder and hot taping driller can help do that.

The hot taping driller can help you open a hole for inserting the flow meter without stopping the flow. It should work with a ball valve. And the in the hole process of drilling and removing the tool , the pipe will be totally sealed.



Hot taping driller

After the hole is open, user may find it is too hard to push the flow meter to a certain depth when the pressure is too high. But with the help of our hot tapping holder, you can easily do that. The holder can be fixed on the ball valve and on the other side hold the flow meter, you can easily push the meter in by rotating a lever. The whole process will be much easier.



Hot tapping driller

All above designs make users be able to install or remove the flow meter without stopping the flow, and make the whole process easier. Customer do not bother to waste the time of whole facility to install the meters any more, and the engineers will be able to finish their job quicker ,easier and more flexible .

## 6. Packing

A standard package of the TGF thermal mass flow meter is in a 71.5 x 24.5 x 195mm carton (for basic version). Along with the flow meter, the package also contains the accessories for installation (Nut sleeve set) , a copy of manual and a calibration certificate.

Each and every TGF thermal mass flow meter will be calibrated on a sonic nozzle calibration system, which is the most accurate air calibration system (0.05%) in the world. The flow meter will be calibrated at 19 velocity points and verified at 8 velocity points. All meter factors are input to the meter automatically and checked by experienced engineers. We ensure you that every flow meter from COMATE have been well cared for best accuracy, repeatability and durability .



Sonic nozzle calibration system

## 8. Specification

	Insertion type	In-line type
<b>Media Compatibility</b>	Air, Nitrogen	
Pipe diameter	DN25~900mm	DN15~300mm
Flow velocity range	0.6~60Nm/s or 0.9~90Nm/s or 1.2~120Nm/s	
Accuracy	0.5% RD+ ±1.5% FS	
Temperature of medium	40~+150°C	
Pressure of medium	1.6MPa	4.0Mpa
Power supply	AC85 265V or DC13.5 42V	
Response time	1 second	
Output	Frequency as standard, pulse and RS485 as optional	
Communication	RS-485 as standard , 4~20mA@HART as optional	
Date displayed	Mass flow, Volume flow in normal condition Total flow , Temperature of medium. Velocity	
Ingress protection grade	IP65 (GB China)	

## 9. Model Selection

<b>Model</b>	Basic Model	TGF450-	C	2	T	1	1	C	B	C	8	1	
<b>Process Connection</b>	Flanged in-line		F										
	Insertion (NPT)		C										
	Insertion (NPT) with anti-ejection design		D										
	Inertion (with flange)		G										
<b>Probe Length</b>	290mm (DN25~DN150)			1									
	440mm (DN25~DN500)			2									
	Other			Q									
<b>Transmitte</b>	Integral				T								
	Remote				R								
<b>Material</b>	OCr18Ni9(304)					1							
	316					2							
	Other					Q							
<b>Pressure Rating</b>	1.6 Mpa						1						
	2.5 Mpa						2						
	4 Mpa						3						
	6.3 Mpa						4						
<b>Flange Standard</b>	For Chemical industry							A					
	GB China							B					
	ANSI							C					
	Other							Q					
<b>Max Temperature</b>	Standard T 150 )								N				
	Other								Q				
<b>Enclosure</b>	Comate blue enclosure								C				
<b>Transmitte</b>	pulse/frequency + 4~20mA@HART										7		
	pulse/frequency + 4~20mA + RS485										8		
<b>Power supply</b>	13.5~42VDC											1	
	85~265VAC 50/60Hz											2	
<b>Pipe size</b>	please use 3 digit pipe size, such as DN50=050, DN300=300											XXX	
<b>Remark:</b>													
1. Ball valve, Hop-tap insertion tool and hot-tap hole opener are as accessoires, please remark if you need any of them													
2. Please indicate flow rate along with the model number selected													
3. If you have any requirement that can not be fulfilled in this document, please check with us to see the availability													
4. The model selected in 1st line is the standard configuration with no accessories													



**Appendix I Standard Volume flow rate range in popular sizes**

Pipe size (mm)	Pipe size (inch)	Standard (0.6~60 Nm/s)		Option 1 (0.9~90 Nm/s)		Option 2 (1.2~120 Nm/s)	
		Min (Nm3/hr)	Max (Nm3/hr)	Min (Nm3/hr)	Max (Nm3/hr)	Min (Nm3/hr)	Max (Nm3/hr)
25 mm	1"	1.05	105.9	1.58	158.8	2.11	211.8
32 mm	1 1/4"	1.73	173.5	2.6	260.3	3.47	347.1
40 mm	1 1/2"	2.71	271.1	4.06	406.7	5.42	542.3
50 mm	2"	4.23	423.7	6.35	635.5	8.47	847.4
65 mm	2 1/2"	7.1	716.1	10.7	1074.1	14.3	1432.2
80 mm	3"	10.8	1084.7	16.2	1627.1	21.6	2169.4
100 mm	4"	16.9	1694.9	25.4	2542.3	33.8	3389.8
125 mm	5"	26.4	2648.3	39.7	3972.4	52.9	5296.6
150 mm	6"	38.1	3813.5	57.2	5720.3	76.2	7627.1
200 mm	8"	67.7	6779.6	101.6	10169.4	135.5	13559.3
250 mm	10"	105.9	10593.2	158.8	15889.8	211.8	21186.4
300 mm	12"	152.5	15254.2	228.8	22881.3	305	30508.4

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